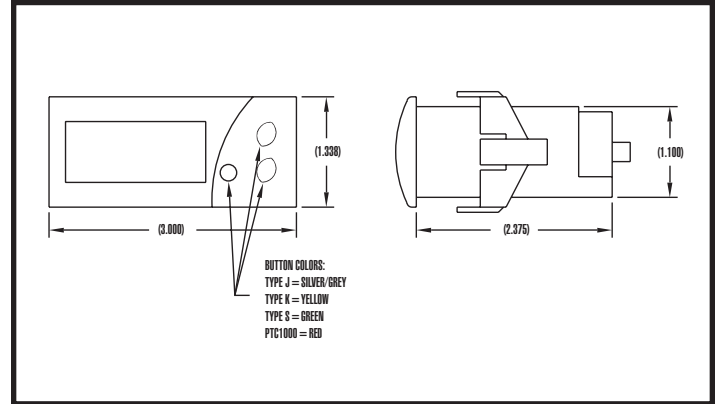




## Series TCS Thermocouple Switch



## Specifications - Installation and Operating Instructions

**DESCRIPTION**

Monitor and control temperature in heating and cooling applications with the Series TCS Thermocouple Switch. The Series TCS offers a wide temperature range, two selectable alarm sets, and an internal buzzer indicating alarm condition or error. The user can define set point, heating/cooling regulation, cycle time, alarm configuration, load status, and ambient probe adjustment. The thermocouple switch features password protection and error/alarm messaging. Temperature and output status is indicated on the bright red LED display. Use the configuration key (sold separately) to quickly program multiple units. The Series TCS includes a fitting clip for panel mounting, gasket, rear terminal cover, and instruction manual.

**SPECIFICATIONS**

**Probe range:** 0 to 999°

**Input:** Type J, K, or S thermocouple depending on model.

**Output:** 15 A relay @ 250 VAC resistive.

**Horsepower Rating (HP):** 3/4 HP.

**Control Type:** ON/OFF.

**Power Requirements:** 110 VAC, 230 VAC or 12 VDC (Depending on model).

**Accuracy:**  $\pm 1^\circ$ .

**Display:** 3-Digit, Red, 1/2" (12.7 mm) digits, plus sign.

**Resolution:**  $\pm 1$  digit.

**Memory Backup:** Nonvolatile memory.

**Ambient Operating**

**Temperature:** 14 to 158°F (-10 to 70°C).

**Storage Temperature:** -4 to 176°F (-20 to 80°C).

**Weight:** 2.3oz. (65g.).

**Front Panel Rating**

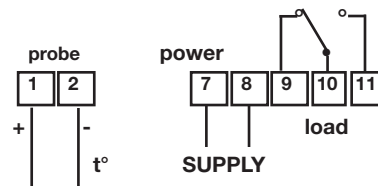
IP64.

**Agency Approvals:** CE, UL.

**INSTALLATION**

**NOTE:** Unit must be mounted away from vibration, impacts, water and corrosive gases.

- Cut hole in panel 2.80 x 1.14 inches (71 x 29mm).
- Apply silicone (or rubber gasket) around the perimeter of the hole to prevent leakage.
- Insert unit into hole of panel.
- Slide removable fitting clips onto unit from the back until secure to panel.
- Remove back cover to wire unit.
- Wiring diagram is displayed on the top of the unit.
- (Note: PROBE CABLE LENGTH MUST NOT EXCEED 328 ft (100 m). DO NOT INSTALL PROBE CABLE NEAR POWER CABLES)
- Replace cover once wiring is completed.

**WIRING DIAGRAM****PARAMETERS**

**MOD-TRONIC**  
INSTRUMENTS LIMITED

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	Description	Units	Range
SP	Set point	Degrees	r1 to r2
r0	Differential or Hysteresis	Degrees	1 to 99°
r1	Lower Value Set Point	Degrees	0 to 999°
r2	Higher Value Set Point	Degrees	0 to 999°
d0	Heating or Cooling Control	Option	Ht/Co
c0	Min. stop time for Load	Minutes	0 to 59 min.
c2	Load Status during Probe Error	0/1	Off/On
P1	Ambient Probe Adjustment	Degrees	-10 to 10°
P5	Ambient Probe Type	Do NOT Adjust	J, K S
H5	Parameter Access code	Numeric	0 to 255 (SET AT 0 FROM FACTORY)
A0	Alarm 1 Hysteresis	Degrees	1 to 999°
A1	Alarm 1 Threshold	Degrees	0 to 999°
A2	Alarm 1 Exclusion Time	Seconds	0 to 999
A3	Alarm 1 Configuration	Option	Off, 1 or 2
A4	Alarm 2 Hysteresis	Degrees	1 to 999°
A5	Alarm 2 Threshold	Degrees	0 to 999°
A6	Alarm 2 Exclusion Time	Seconds	0 to 999
A7	Alarm 2 Configuration	Option	Off, 1 or 2

## PARAMETER DESCRIPTIONS

**SP**= Set Point- Desired Regulation Temperature

**r0**= Differential or Hysteresis

**r1**= Lower Set Point Limit

**r2**= Higher Set Point Limit

**d0**= Heating or Cooling Control-Regulation cycles only per formed, neither defrosting nor continuous cycles exist.

*Heating:* To choose Heating Control: Set d0=Ht (The output is activated when TS1 (temperature of ambient probe) is less than or equal to Set Point.)

TS1 <= SP. It then disconnects when TS1 >= SP-r0.

*Cooling:* To choose Cooling Control: Set d0=Co (The output is activated when TS1 >= SP+r0.) The display will switch off when TS1 <= SP.

**c0**= Minimum Time Between Start and Stop.

**c2**= Load Status during Probe Error. In the event of an open or short circuited probe, the unit will connect or disconnect the load as defined by this parameter.

**P1**= Ambient Probe Calibration. Offset degrees to adjust ambient probe. If the probe is not placed in the exact point that is to be measured, use a standard thermometer and adjust the difference with parameter.

**P5**= Ambient Probe Type. (Set from the factory.) **DO NOT ADJUST.**

**H5**= Access to Probe Parameters. (The code is set to 0 from the factory.)

**A0**= Alarm 1 Hysteresis. The differential associated with A1 parameter.

**A1**= Alarm 1 Threshold. Number of degrees to the working set point that initiates an alarm condition.

**A2**= Alarm 1 Exclusion Time. The amount of time the alarm is disabled from instrument activation.

**A3**= Alarm 1 Configuration. Determines the alarm type: A3=0 alarm is disabled; A3=1 alarm is activated if the ambient temperature >= SP+A1 and deactivated if <+SP+A1-A0; A3=2 alarm is activated if the ambient temperature <= SP+A1 and deactivated if >+SP+A1-A0.

**A4**= Alarm 2 Hysteresis. The differential associated with A5 parameter.

**A5**= Alarm 2 Threshold. Number of degrees to the working set point that initiates an alarm condition.

**A6**= Alarm 2 Exclusion Time. The amount of time the alarm is disabled from instrument activation.

**A7**= Alarm 2 Configuration. Determines the alarm type: A7=0 alarm is disabled; A7=1 alarm is activated if the ambient temperature >= SP+A5 and deactivated if <+SP+A5-A4; A7=2 alarm is activated if the ambient temperature <= SP+A5

and deactivated if >+SP+A5-A4.

## PARAMETER PROGRAMMING

**Set Point (SP) is the only parameter the user can access without code protection.**

- Press SET. SP text will appear on the display.
- Press SET again. The real value is shown on the display.
- The value can be modified with the UP and DOWN arrows.
- Press SET to enter any new values.
- Press SET and DOWN at the same time to quit programming or wait one minute and the display will automatically exit programming mode.

*\*The keyboard code can be reset to ZERO by turning off the controller and turning it on again while keeping the SET key depressed.*

### Access to all code protected parameters.

- Press SET for 8 seconds. The access code value 00 is shown on the display. (Unit comes with code set at 00 from factory).
- With the UP and DOWN arrows, code can be set to user needs.
- Press SET to enter the code. If code is correct, the first parameter label is shown on the display (SP).
- Move to the desired parameter with the UP and DOWN keys.
- Press SET to view the value on the display.
- The value can be modified with the UP and DOWN arrows.
- Press SET to enter the value and exit to text parameter.
- Repeat until all necessary parameters are modified.
- Press SET and DOWN at the same time to quit programming or wait one minute and the display will automatically exit programming mode.

## BUZZER

In the event of alarm or error condition, the internal buzzer is activated. To silence the buzzer, press and hold the SET and Down keys.

## LED INDICATIONS

**OUT** This indicates the load is connected. The system waits for the programmed minimum stop time of the load.

## DISPLAY MESSAGES

In normal operation, the probe temperature will be shown on the display. In case of alarm or error, the following messages will be shown:

- **Er** = Memory Error
- **--** = Short-Circuit Probe Error (output determined by c2).
- **oo** = Open Probe Error (output determined by c2).

## MAINTENANCE/REPAIR

After final installation of the TS Series Digital Temperature Switch, no routine maintenance is required. A periodic check of system calibration is recommended. The devices are not field repairable and should be returned to the factory if recalibration or other service is required. After first obtaining a Returned Goods Authorization (RGA) number, send the material, freight prepaid, to the following address. Please include a clear description of the problem plus any application information available.

Dwyer Instruments  
Attn: Repair Department  
102 Highway 212  
Michigan City, IN 46360 U.S.A